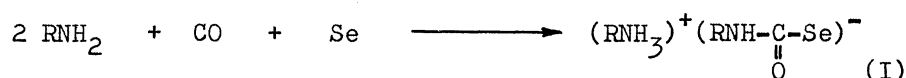


A NEW SYNTHESIS OF CARBAMATES.
THE REACTION OF CARBON MONOXIDE WITH AMINE AND ALCOHOL
IN THE CO-PRESENCE OF SELENIUM AND TRIETHYLAMINE

Kiyoshi KONDO, Noboru SONODA, and Shigeru TSUTSUMI
Department of Petroleum Chemistry, Faculty of Engineering,
Osaka University, Suita, Osaka, Japan

Carbamates have been synthesized conveniently by the reaction of carbon monoxide with amine and alcohol by the use of selenium and triethylamine under mild conditions.

Amine salt of selenocarbamic acid (I), prepared by the reaction of carbon monoxide with amine and selenium, gives urea derivative by the aminolysis followed by oxidation.¹ This salt (I) appeared to be a new type of carbamoylating reagent, and reaction with alcohols may yield corresponding carbamates.



Triethylamine salt of selenocarbamic acid (II) was successfully prepared by the reaction between equimolar amounts of Se and primary amine in the presence of excess amount of triethylamine under atmosphere of CO, and here we provide a conventional method for the synthesis of carbamates by the alcoholysis of II.

In a typical reaction, cyclohexylamine (0.01 mol), amorphous selenium (0.01 g atom), Et₃N (0.1 mol), and methyl alcohol (0.1 mol) were added to 50 ml of THF, and CO was blown into the solution with vigorous stirring at room temperature until the Se was allowed to dissolve completely to give homogeneous solution. Thereafter O₂ was bubbled at a rate of 1 ml per min at 0°C until the Se deposited completely. After removal of the Se, methyl N-cyclohexylcarbamate was isolated in a 90 % yield by distillation. The results obtained from various combination of primary amine and alcohol under the same conditions are summarized in Table 1, and in each case small amount of urea derivative remained as a distillation residue.

The reaction process may be described by the following scheme, which involves nucleophilic addition of alcohol to the carbonyl group of the salt (II) to form an

